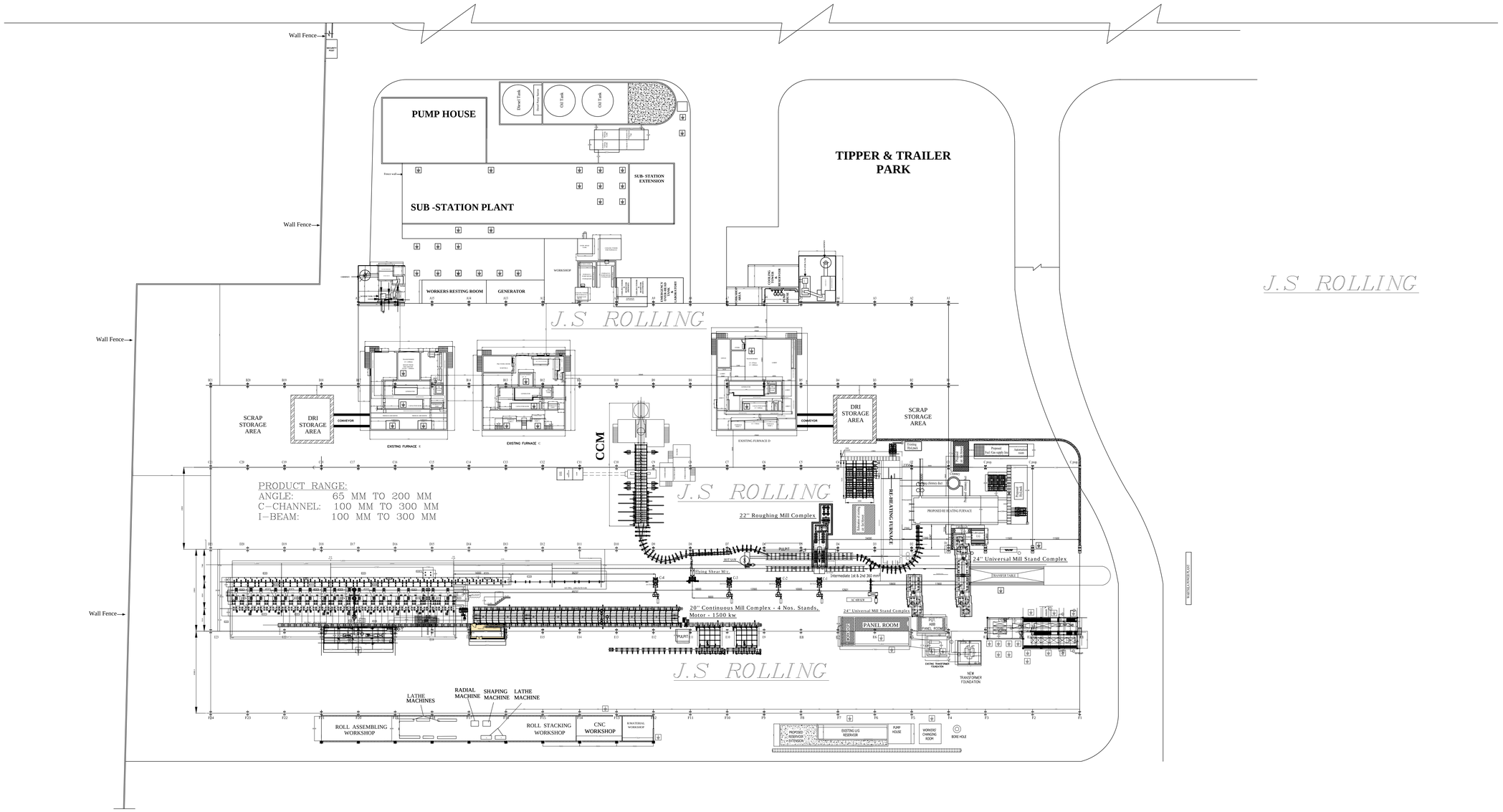

PROPOSED LAYOUT PLAN FOR SECTION ROLLING MILL

All Dimension are in MM unless specified

Note:- This drawing is the property of J. S. ROLLING MILL INDUSTRIES and as such it should not be use in any way whatsoever with out their permission in writing; It is returnable on completion of the order of which it has been issued.

MACHINIST'S NOTE

All sharp edges to be chamfered 1mm and shaft fillets to be 1mm radius including undercuts unless otherwise stated.

Roughness Value 'Ra' m I S : 3073 – 1967	<0.025 ▼▼▼▼	0.025 to 1.6 ▼▼▼	1.6 to 8 ▼▼	8 to 25 ▼	25 to 50 ~
Type of Finish	Ground	Fine Machined	Smooth Machined	Rough Machined	Smooth Cast /Forged /Hand Ground

J. S. ROLLING MILL INDUSTRIES

TITLE - PROPOSED LAYOUT PLAN FOR SECTION ROLLING MILL CAPACITY: 200,000 TO 250,000 TPA

DESIGN	J.S	DATE : 20-03-2025
DRAWN	SUKHWINDER	
CHECK		SCALE : S.T.F
APPRD.		

CLIENT - LAYOUT FOR MEDIUM/HEAVY SECTION MILL.

DRG.No: J.S.R.M.I/1470 | REV.- 0 | SHEET : 1 OF 1